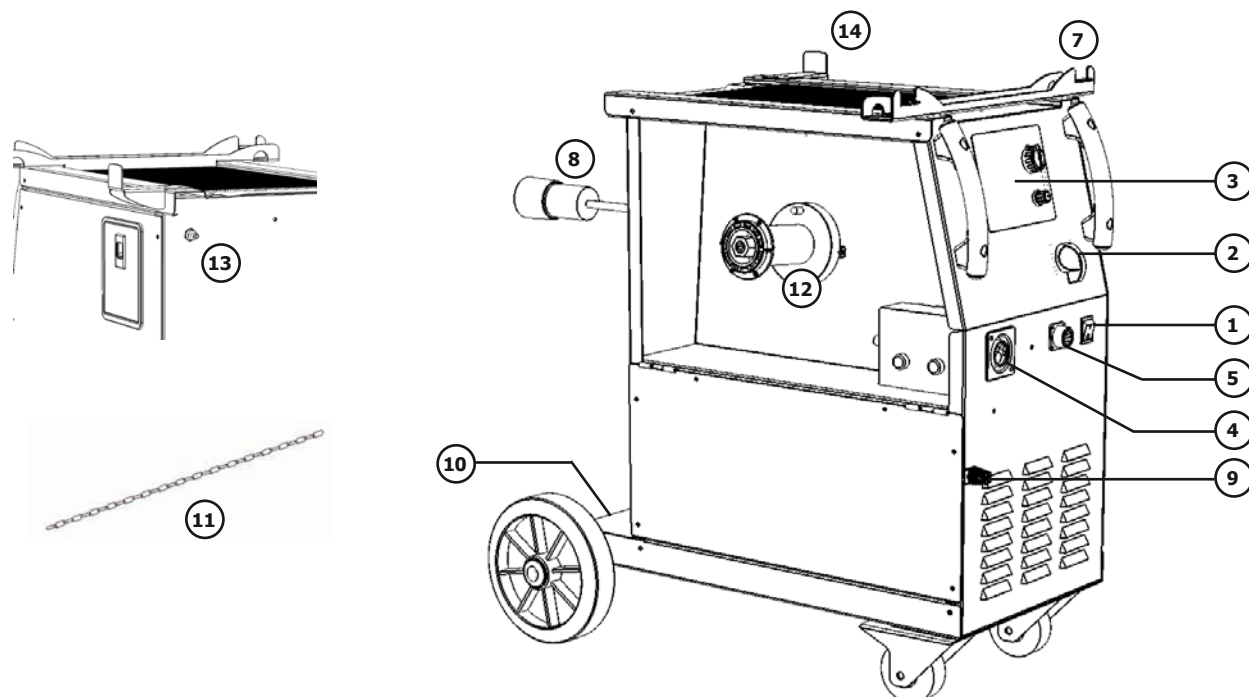
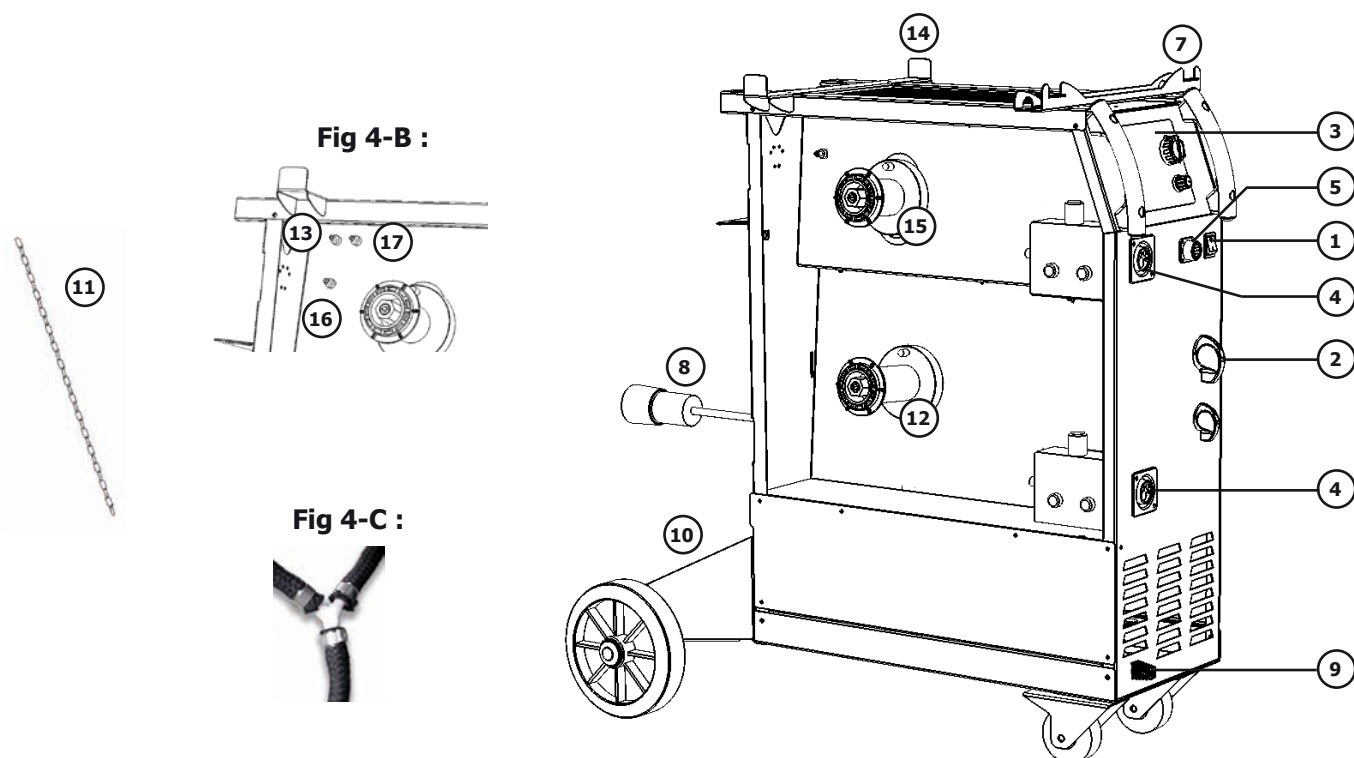


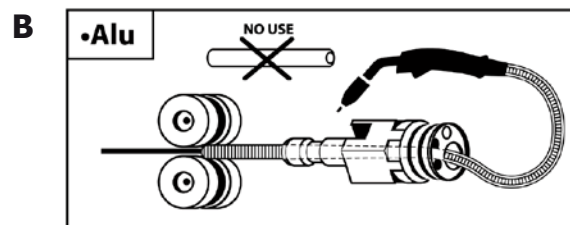
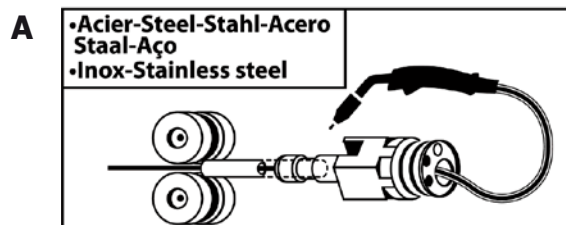
I - M1 & T1



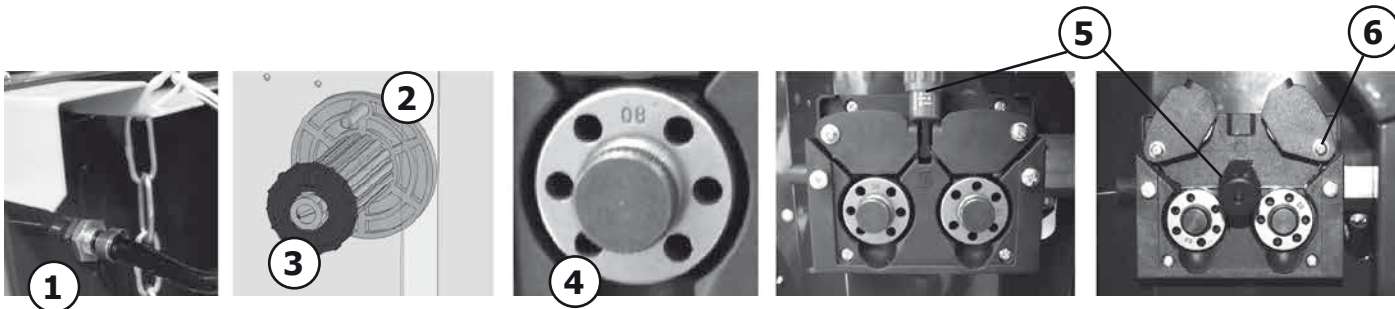
II - T3



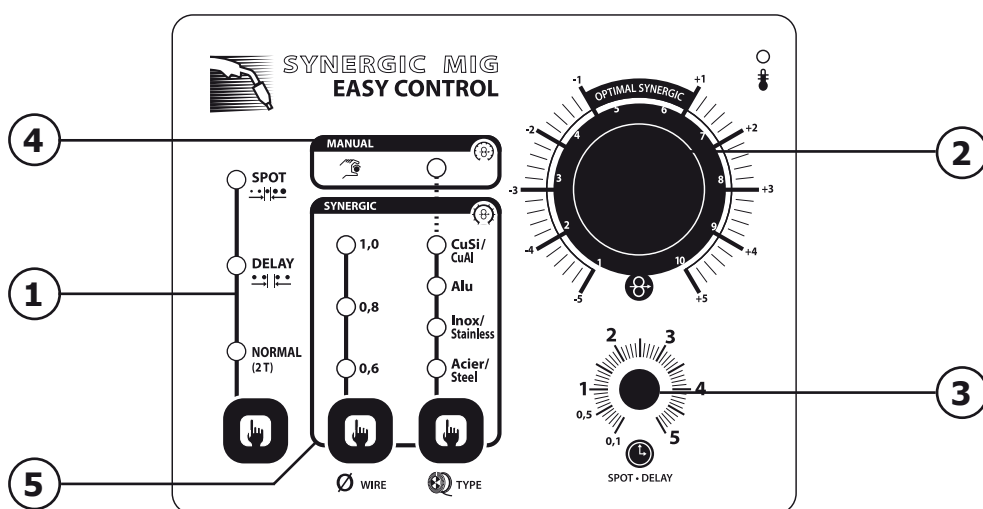
III



IV



V



VI

SYNERGIC MODE GUIDE		ArCO ₂			Ar		Ar		CO ₂		
		Acier / Steel Inox / Stainless steel			Alu		Brazing (CuSi / CuAl)		Acier / Steel		
	Ø	0,6	0,8	1	0,8	1	0,8	1	0,6	0,8	1
	0,6	1	–	–	1	–	1	–	4	–	–
	0,8	2	1	–	1	–	2	–	4	4	–
	1	3	2	1	1	1	3	2	4	4	5
	2	4	4	2	2	3	–	3	5	4	5
	3	–	–	4	3	3	–	4	–	–	5
	4 +	–	–	5+	4+	4+	–	5+	–	–	6+